

RESETTABLE FUSES FOR OVERCURRENT PROTECTION IN PHOTOVOLTAIC SOLAR ARRAY SYSTEMS

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The general scheme of using self-repairing PolySwitch-type fuses to limit the current in photovoltaic systems of solar arrays and the resulting requirements for their parameters are analyzed. The possibilities of applying modern serial resettable fuses for solving the problem of increasing the reliability of solar panels are studied. In particular, it is established that currently available nomenclature of fuses of the PolySwitch type allows implementing protection of photovoltaic systems of solar arrays against current overloads at the level of photovoltaic modules. At the same time, for the implementation of such protection at the level of solar cells, it is necessary to develop fuses with lower values of electrical resistance in the conducting state and lower tripping currents.

Keywords: PolySwitch, resettable fuses, photovoltaic cell, solar array, protection against overloads.

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1. Introduction

Current overloads are one of the most serious sources of unreliability of photovoltaic systems of solar arrays [1-3]. Their physical causes can be damage in the course of operation of their constituent elements, "hidden" manufacturing defects, faulty blocking and bypass diodes, the results of insulation degradation under the environment action and effects of space and other solid particles of natural and artificial origin [4, 5].

The most adverse consequences of the occurrence of current overloads caused by short circuits take place in parallel connections of photovoltaic cells (PVC) and their modules (PVM). In this case, they lead to the failure of the entire connection and the occurrence of substantial overheating due to the summation of the currents of individual elements. As a result, this can cause abnormal (fire hazardous) situations.

Currently, considerable attention is paid to the development of methods and means for preventing the occurrence of local overheating ("hot spots") in photovoltaic components of solar arrays. However, such means are not universal. The use of a PVC with a low reverse-breakdown voltage limits the power dissipated during heating of its local areas, but can be an effective way to prevent a "hot spot" if the amount of dissipated power is insufficient to damage the PVC [6].

The available simulation results and experimental data indicate that bypass diodes in subpanel lines of photovoltaic cells used for these purposes do not fully protect against the appearance of "hot spots" [3, 7-9].

Bypass diodes are more effective for preventing "hot spots" at very short PVC line lengths that are not used in modern panel design for economic reasons. Active bypass switches, as well as technical means based on the detection of "hot spots", are an improvement over the bypass diode, but they require more complex circuit solutions and expenses [10, 11].

Recently, overload protection with using elements of functional electronics has been considered as one of the promising directions for solving the problem under consideration. In particular, it is proposed to isolate inactive (shaded or defective) areas of both individual photovoltaic cells and their modules through applying relatively new and widely used resettable fuses (RF) of the PolySwitch type [3, 12]. Such elements of electrical and thermal protection have already found application in batteries and galvanic power sources [13-15].

The present paper is devoted to measuring and analyzing the parameters of industrial self-resetting fuses for solar panel systems. The purpose of the work is to analyze the general

scheme of using self-repairing Polyswitch fuses to limit the current in photovoltaic systems of solar arrays and the resulting requirements for their parameters. The paper identifies the possibilities of the modern commercial base of such functional electronic devices for solving the problem of increasing the reliability of solar arrays.

2. General scheme of RF use to limit the current in parallel connections of photovoltaic components

As already mentioned, short circuits are most undesirable in parallel connections both photovoltaic cells and their modules (PVC series connections).

In Fig. 1 a scheme of applying an RF to limit the current in the unit (i.e. parallel connection) of PVM's is shown. In a similar scheme for the parallel connection of PVC's, the only PVC should be left instead of the serial connections of PVC's.

A short circuit of one module PV_n in the absence of an RF leads to the loss of the entire parallel circuit containing other serviceable components (Fig. 1). The presence of resettable fuses Fu_i , connected in series with each photogenerating component PV_i , makes it possible to preserve and operate the serviceable PVM's in the presence of a short circuit in one of them.

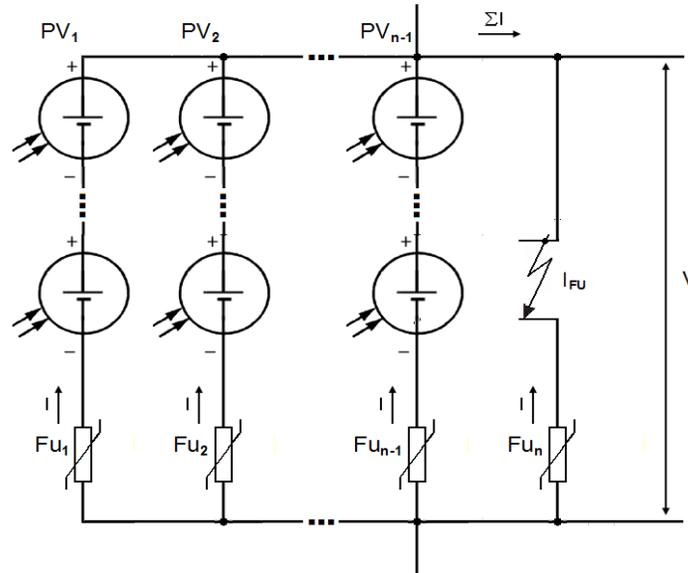


Fig. 1. A simplified scheme illustrating short-circuit protection in parallel connection of photovoltaic modules PV_i ($i=1, 2, \dots, n-1$) with using resettable fuses Fu_i ($i=1, 2, \dots, n$).

I_{FU} and V are the current and voltage of a short-circuited parallel connection of the PVM component; I and V are currents generated by the photovoltaic module PV_i .

2. Peculiarities of applying resettable fuses in photovoltaic systems

2.1. Equivalent photovoltaic cell scheme

PVC's have non-linear current-voltage characteristics, which depend on the level of solar radiation, ambient temperature, and features of the cell itself. Currently, there are several basic substitution schemes for PVC, whose mathematical description is used in modern simulation [16-18].

The most well-known of them contains a photocurrent source ($i_{ph} \approx i_{sc}$, where i_{sc} is the short-circuit current of the PVC) and a parallel-connected diode (D) simulating a p-n junction, shunt resistor (r_{sh}) simulating leakage currents, and series resistor (r_s), which characterizes internal resistance of the cell and contacts). In the operating mode of the PVC

(direct-shifted photodiode) the leakage current (i_0) is neglected, i.e. it is assumed that r_{sh} tends to infinity and the equivalent substitution scheme of the PVC has the form shown in Fig. 2.

To describe the photoelectric properties of PVM similar circuit elements are used: the short circuit current of the photovoltaic module (I_{sc}), the equivalent series resistance of the module (r_s), and others [16].

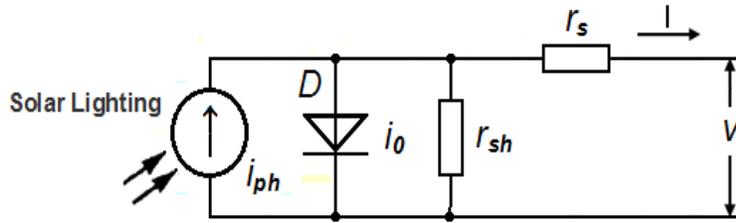


Fig. 2. Simplified equivalent substitution scheme for PVC.

2.2. Requirements for resettable fuse parameters

PolySwitch resettable fuses have a temperature dependence of resistance R_{Fu} that increases with increasing temperature; the dependence has three characteristic sections. At relatively small temperatures (section 1) there is a gradual increase in the fuse resistance against temperature. In a narrow temperature range at about 125°C, a sharp increase (by several orders of magnitude) in the resistance of the RF's is observed (section 2). With a further increase in temperature, their resistance dependence on temperature also has a smooth character (section 3).

The physical mechanism of the cause of such a jump-like dependence is determined by the structural features of the main functional material of the RF, which is a nanocomposite with a non-conductive polymer matrix and highly conductive nanocarbon filler. Due to carbon channels in the cold state (section 1), the nanocomposite is a conductor with low intrinsic resistance. When heated above a certain temperature (transition temperature), carbon channels are broken due to the volume expansion of the polymer matrix and/or transformation of the crystal structure of the matrix into amorphous and electrical resistance of the nanocomposite increases drastically (section 2) [13, 19]. At the high-temperature section 3, the structure of the conductive channels is completely destroyed and the resistance of the RF reaches its maximum value.

The technical application belongs to sections 1 (high conducting state) and 2 (abrupt transition to the low conducting state). As the main parameters important for their use in the scheme of Fig. 1 the following values should be taken

- RF resistance in the conducting state (determined by passport values R_{min} – minimum initial resistance or R_{1max} – maximum resistance after one hour of recovery at a given ambient temperature).

- tripping current I_{trip} , i.e. minimum current through the RF, at which the transition from its conducting state to the non-conducting one occurs.

Protection of parallel connection of photovoltaic components of solar arrays can be implemented under the conditions

$$R_{min} \text{ (or } R_{1max}) \ll R_s, \quad (1)$$

that is, the presence of such fuses in the electrical circuit should not affect the normal operation of the PVM, and

$$(n - 1)I > I_{trip} > I_{sc}, \quad (2)$$

i.e., the tripping current of the RF must be greater than the short circuit current of the PVC I_{sc} and less than the current in the parallel connection of the PV's in the operating mode $(n - 1)I$, where $(n - 1)$ is the number of healthy photovoltaic modules (Fig. 1).

3. Electrical characteristics of commercial resettable fuses with low tripping currents

The main functional characteristics of RF's are the current-voltage characteristic (CVC) and the temperature dependence of the resistance. For the analysis of these characteristics, a number of industrial RF's of various manufacturers were selected (Table 1), which most closely correspond in the resistance R_{min} (or R_{1max}) ranges and the tripping current I_{trip} to the conditions of their applicability in photovoltaic systems of real solar arrays. These conditions can be formulated as the requirement of low resistance in the conducting state (1) and a small tripping current (2).

Table 1

The nomenclature and parameters of the investigated RF samples

Sample No.	Resettable fuse	R_{min} , Ohm	I_{trip} , A
1	RXE160	0,09	3,2
2	FRH150-600F	6	0,3
3	FRX050-60F	0,5	1
4	MF-R110	0,10	2,2
5	TRF250-145-2	14	0,29
6	FRH120-250UF	6	0,24
7	1206L012	1,5	0,29

When measuring the temperature dependences of resistance, the samples were placed in a heating chamber and a digital multimeter was connected to them. The rate of temperature rise, controlled with a mercury thermometer, was 40°C/h. The experimental temperature dependences of resistance (Fig. 3) fully correspond to the description given in paragraph 2.2.

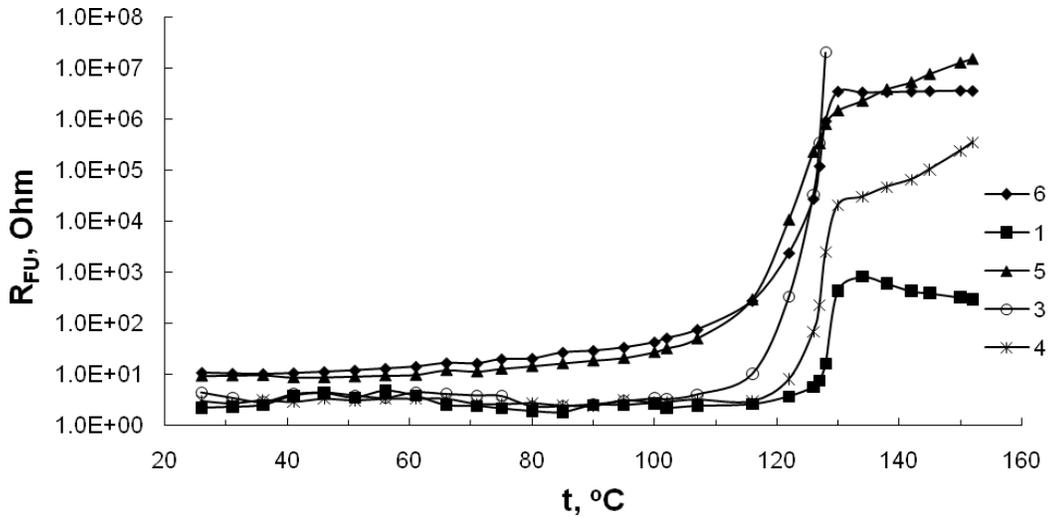


Fig. 3. Temperature dependences of electrical resistance R_{Fu} of low-power typical RF. The curves correspond to RF's, the parameters of which are given in Table 1.

The current-voltage characteristics of the investigated samples of RF are presented in Fig. 4 and look like similar characteristics for resistors [21]. With increasing voltage, the current initially increases, this section corresponds to section 1 of the temperature dependences of the resistance (see paragraph 2.2 and Fig. 3). A further increase in voltage leads to a Joule heating of the composite and a sharp increase in resistance due to melting of the crystalline phase of the polymer (section 2), and the current through the RF drops drastically. If we continue to increase the voltage on the sample, this leads to a relatively smooth decrease or stabilization of the current (section 3).

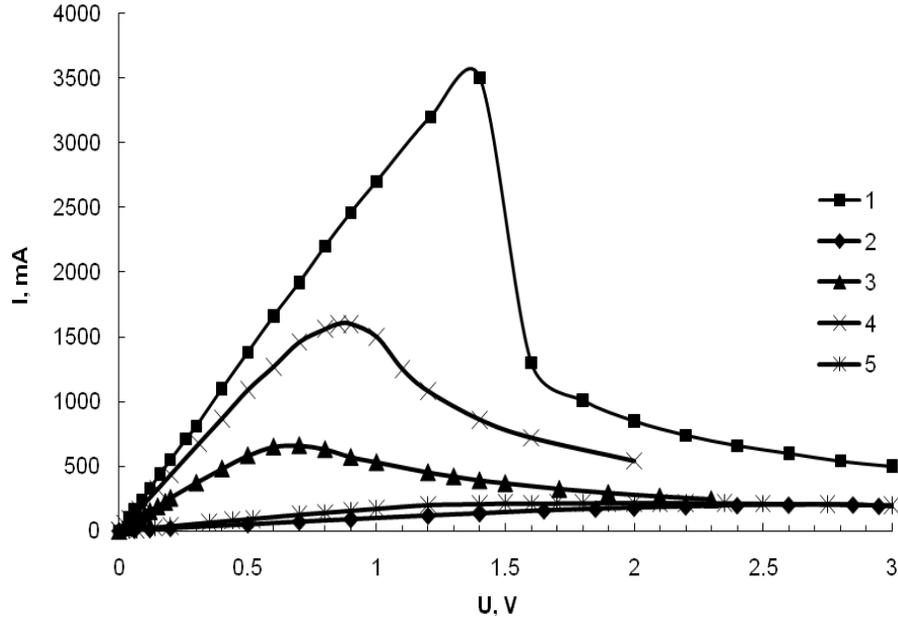


Fig. 4. Current-voltage characteristics $I_{Fu}(U)$ of the low-power typical RF's. The curves correspond to the RF's, the parameters of which are given in Table 1.

4. Correlation between resistance in conductive state and tripping current

In accordance with conditions (1) and (2), to determine the suitability of a specific RF as an element of protection against current overloads the key parameters are I_{trip} and R_{min} that are not independent. R_{min} determines the dissipated power, and I_{trip} is determined by its specific value, which provides heating of the RF material to the tripping temperature.

Fig. 5 presents the correlation dependence, its coordinates correspond to the values of I_{trip} and R_{min} parameters for RF's commercially produced by companies Bourns, Inc. [22] and Littelfuse, Inc. [23].

As can be seen, the correlation dependence shows a tendency to I_{trip} decrease with R_{min} growth. The determination coefficients of dependencies are $R^2 = 0,97-0,99$, which corresponds to the relationship between the parameters that is close to the functional one. Dependency graphs are rectified in double logarithmic coordinates and approximated by an equation of the form

$$(n-1)I > I_{trip} > I_{sc},, \quad (3)$$

where $a = 0,38-0,47$ and $b = 0,64-0,71$.

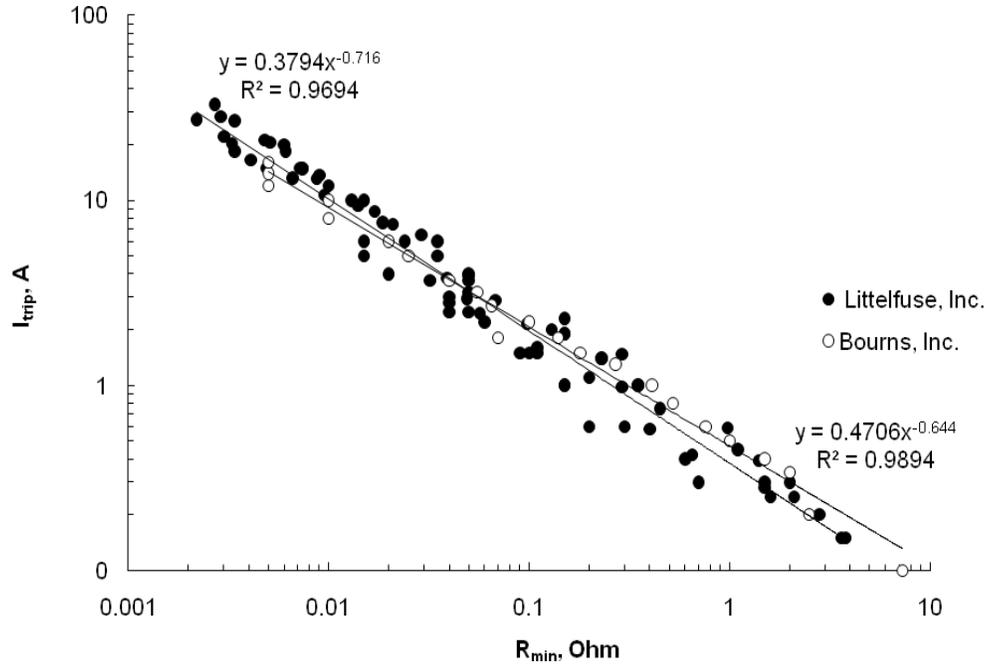


Fig. 5. Correlation between the resistance in the conducting state R_{min} and the tripping current I_{trip} for serial low-power RF's from various manufacturers.

This relationship allows us to estimate the prospects of applying RF's produced nowadays to limit current overloads in photovoltaic systems. In particular, this implies that the chosen value R_{min} limits the range of tripping currents from below. For example, for $R_{min} < 0,1$ Ohm there are only RF's with tripping currents $I_{trip} > 2$ A. In this case, the more R_{min} , the less tripping currents can be.

Proceeding from this, we can conclude that the modern base of commercial RF's allows providing protection against current overloads in parallel connections of photovoltaic modules. In the simplest case, such modules are serial connections of several dozen PVC's [24] and, thus, have a sufficiently high series effective electrical resistance r_s . For example, photovoltaic modules developed on the basis of silicon wafers KEF-4.5 have an effective series resistance of up to $r_s = 3$ Ohms and a short circuit current $I_{sc} = 2$ A [25]. In accordance with the dependence of Fig. 5, to implement protection against current overloads in the unit (parallel connection) of such photovoltaic modules, we can find suitable RF's satisfying conditions (1) and (2) (for example, FRX375-60F [26]).

At the same time, for parallel connection of typical silicon PVC's with $r_s = 1$ Ohm and the short circuit current I_{sc} magnitude of about 0,05 A [27], as evidenced by the data in Fig. 5, it is impossible to find a suitable RF.

It should be noted that RF parameters I_{trip} and R_{min} determine the amount of heat required for the transition of the crystalline structure of the polymer matrix into amorphous one. Currently applied nanocomposites for RF's use polyethylene with a melting point of $\sim 125^\circ\text{C}$ as the matrix phase. Replacing polyethylene with a material with a lower melting point should lead to a decrease in the power required to achieve it, and thus to create an RF with smaller I_{trip} and R_{min} .

It seems that solving such a technological problem in the future may also lead to the implementation of protection against current overloads in solar arrays at the level of photovoltaic cells.

Conclusions

A general scheme for the use of self-repairing PolySwitch fuses for current limiting in parallel connections of photovoltaic components of solar arrays is presented and analyzed. The requirements for fuse parameters are formulated.

The presence of self-resetting fuses in the electrical circuit should not affect the normal operation of the photovoltaic modules, and the response current of the fuses must be greater than the short-circuit current of the photovoltaic cell and less than the parallel current of the photovoltaic cells module in the operating mode. The resistance of the fuses must be significantly less than the resistance of the protected elements.

Replacing polyethylene with a material with a lower melting point should lead to a decrease in the power required to switch them, and thus to the creation of resettable fuses with a lower response current and a lower minimum initial resistance.

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